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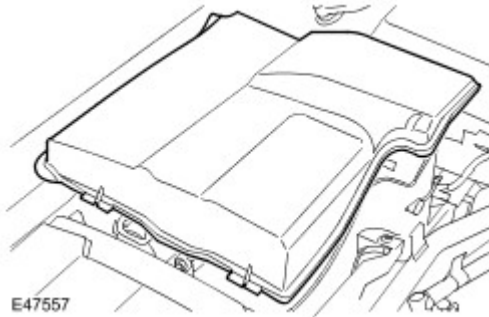
Anti-Lock Brake System (ABS) Module (70.25.12)

Removal



CAUTION: Make sure the ignition switch is in position 0.

1. Remove the cover.



2. Disconnect the electrical connector.

- 3.



CAUTION: Brake fluid will damage paint finished surfaces. If spilled, immediately remove the fluid and clean the area with water.



CAUTION: Before the disconnection or removal of any components, ensure the area around joint faces and connections are clean. Plug any open connections to prevent contamination.

Disconnect the 6 brake tubes.

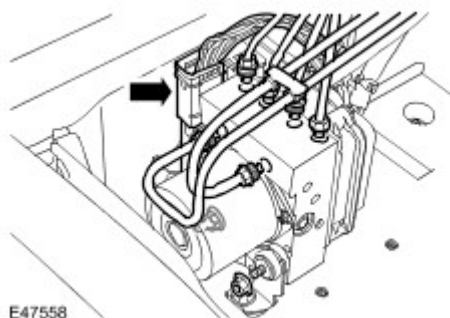


Position an absorbent cloth to collect fluid spillage.

4. Remove the ABS module from the mounting bracket.



Loosen, but do not remove, the 2 nuts securing the ABS module to the bracket.



Installation

- 1.

NOTE :

Make sure the ABS module locating grommet is correctly seated in the bracket before installing the ABS module.

NOTE :

Make sure the ABS module locating pin is correctly located in the grommet, and the 2 front isolators are fully seated in the bracket slots.

Install the ABS module.

- Tighten the 2 ABS module retaining nuts to 8 Nm (6 lb.ft).
- Remove the blanking caps from the ports.
- Tighten the two M10 and three M12 brake tube unions to 15 Nm (11 lb.ft).
- Tighten the M14 brake tube union to 17 Nm (13 lb.ft).
- Connect the electrical connector.
- Remove the ABS module from the mounting bracket.

- 2 . Using T4, bleed the braking system. For additional information, refer to [Brake System Pressure Bleeding \(70.25.02\)](#) (Section 206-00)
- 3 . Install the cover.
- 4 . If a new ABS module has been installed, interrogate the ABS system using T4.